

Multiple Flute Standard for Super Finishing

多齿精加工标准型

SF

TYPE N
HRC 65


RUN OUT <0.02

Type & Specifications/类型与规格

D1	D2 h6	L2 js14	L1 js14	Corner Radius	Flute No.	Code No.
6.0	6	10	50	0.2	6	G1180906020
8.0	8	12	60	0.3	6	G1180908020
10.0	10	15	75	0.3	6	G1180910020
12.0	12	20	75	0.4	6	G1180912020
14.0	14	25	100	0.4	6	G1180914020
16.0	16	30	100	0.5	6	G1180916020
18.0	18	30	100	0.5	6	G1180918020
20.0	20	35	100	0.5	6	G1180920020
25.0	25	40	100	0.5	8	G1181125020



Carbide End Mills

Work Materials/被加工材质

Steels			Cast Iron	Aluminium Alloys	Copper Alloys	Stainless Steel	Titanium Alloys	Graphite
<HRC45	<HRC60	<HRC65						
	○	◎						

◎ Preferential ○ Suitable

Multiple Flute Long Length for Super Finishing

多齿精加工加长型

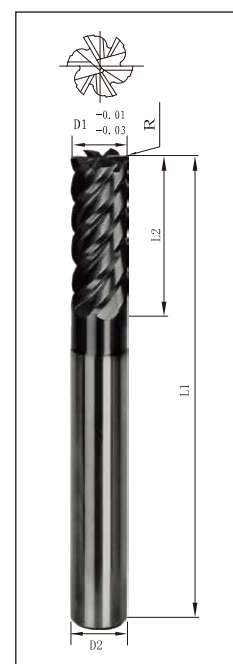
SF

TYPE N
HRC 65


RUN OUT <0.02

Type & Specifications/类型与规格

D1	D2 h6	L2 js14	L1 js14	Corner Radius	Flute No.	Code No.
6.0	6	15	60	0.2	6	G1183006020
8.0	8	20	75	0.3	6	G1183008020
10.0	10	25	80	0.3	6	G1183010020
12.0	12	30	100	0.4	6	G1183012020
14.0	14	35	110	0.4	6	G1183014020
16.0	16	40	150	0.5	6	G1183016020
18.0	18	40	150	0.5	6	G1183018020
20.0	20	45	150	0.5	6	G1183020020
25.0	25	50	150	0.5	8	G1183225020



Work Materials/被加工材质

Steels			Cast Iron	Aluminium Alloys	Copper Alloys	Stainless Steel	Titanium Alloys	Graphite
<HRC45	<HRC60	<HRC65						
	○	◎						

◎ Preferential ○ Suitable

Multiple Flute Standard for Super Finishing

多齿精加工标准型

SF

TYPE N
HRC 65


DIN 6527

Type & Specifications / 类型与规格

D1	D2 h6	L2 js14	L1 js14	Corner Radius	Flute No.	Code No.
6.0	6	13	57	0.2	6	GD1180906020
8.0	8	19	63	0.3	6	GD1180908020
10.0	10	22	72	0.3	6	GD1180910020
12.0	12	26	83	0.4	6	GD1180912020
14.0	14	26	83	0.4	6	GD1180914020
16.0	16	32	92	0.5	6	GD1180916020
18.0	18	32	92	0.5	6	GD1180918020
20.0	20	38	104	0.5	6	GD1180920020
25.0	25	38	104	0.5	8	GD1181125020



Carbide End Mills

Multiple Flute Long Length for Super Finishing

多齿精加工加长型

SF

TYPE N
HRC 65


DIN 6527

Type & Specifications / 类型与规格

D1	D2 h6	L2 js14	L1 js14	Corner Radius	Flute No.	Code No.
6.0	6	18	62	0.2	6	GD1183006020
8.0	8	24	68	0.3	6	GD1183008020
10.0	10	30	80	0.3	6	GD1183010020
12.0	12	36	93	0.4	6	GD1183012020
14.0	14	42	99	0.4	6	GD1183014020
16.0	16	48	108	0.5	6	GD1183016020
18.0	18	54	114	0.5	6	GD1183018020
20.0	20	60	126	0.5	6	GD1183020020
25.0	25	60	126	0.5	8	GD1183225020

